

PROFESSIONAL LATEX SDN BHD

Gloves Quality Inspection Test Report (According to ASTM D3578-05/ASTM D6319-10)

TYPE OF GLOVES: NITRILE () LATEX ()

EXAMINATION GLOVES: POWDERED () POWDER-FREE ()

Type of Inspection: ~~In-Process~~ / Pre-Shipment

Customer : Brand : Generic
 Inspection Date : 12.5.2020 SO No. : SO/2004/0168 (PO 3039-A)
 Size : XL Lot No. : 005125048
 Lot/Batch Size : 720,000 pcs Inspected By : Jimmy Goh
 Weight/pcs : 4.1 ± 0.2 g Weight/Ctn or Bags :

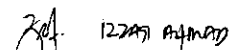
Physical Properties (Ins. Level: S2, AQL: 4.0)						
No.	Length (mm)	Width (mm)	Thickness (mm)			Weight (g)
			Cuff	Palm	Finger Tip	
1	245	114	0.04	0.06	0.08	3.95
2	244	113	0.04	0.06	0.08	3.90
3	243	113	0.05	0.07	0.09	4.10
4	243	115	0.05	0.07	0.09	4.09
5	245	115	0.04	0.06	0.08	4.11
6	242	114	0.04	0.06	0.08	4.10
7	245	114	0.05	0.07	0.09	4.12
8	242	113	0.04	0.06	0.08	4.09
9	245	113	0.04	0.06	0.08	4.09
10	244	115	0.04	0.06	0.08	4.11
11	242	115	0.05	0.07	0.09	4.12
12	243	115	0.04	0.06	0.08	4.10
13	243	114	0.04	0.06	0.08	4.11
Ave	244	114	0.04	0.06	0.08	4.08
Sample Size: 13 pcs			Acc. = 1		Rej. = 2	

Freedom From Holes		Visual Inspection			
Sample size	: 500 pcs	Sample size	: 500 pcs		
Sample Bag/Ctn	: 27 Ctn	Sample Bag/Ctn	: 27 Ctn		
Pcs/Bag or Ctn	: 19pcs x 14, 18pcs x 13	Pcs/Bag or Ctn	: 19pcs x 14, 18pcs x 13		
Inspection Level	: G 1	Inspection Level	: G 1		
AQL	: 1.5	Major: (AQL: 2.5)	Minor (AQL: 4.0)		
Pin Hole (Finger Tip)		Poor Beading		Dir/ Stain < 1mm ²	3 / 0
Pin Hole (Finger)		Unturn Glove		Roll cuff	1
Pin Hole (Palm)		Big Lump > 1mm ²		Sticky Pleat > 5mm ²	
Pin Hole (Cuff)		Thin Spot	2	Lump < 1mm ²	
Pin Hole (Between Fingers)	3	Thin Area	2	Discolouration	
Line of Pin Holes (Finger)	5	Dir/ Stain > 1mm ²		Water Mark	
Line of Pin Holes (Palm)	3	Excess Powder		Uncure/ Bulging	
Line of Pin Holes (Cuff)		Unturn Finger		Roll Bead	3
Multiple Pinhole	1	Powder Mark	1	White Patch	
Touching	1	Excess Latex		Poor Beading	1
Hole		Sticky > 10mm ²			
Knocking		Color Variation			
Torn / Tear		Oxidation Crack			
Insect / Foreign material		Latex Scum > 1mm			
Mixed Size / Mixed Type		Burst			
Double Dip					
Total: 13		Total: 5		Total: 8	
Acc. = 14 Rej: 15		Acc. = 21 Rej: 22		Acc. = 21 Rej: 22	


Overall Result / Final Disposition

Passed Failed To be reworked

Verified by:


QA Executive

Approved By:


QA Manager / Assistant QA Manager